

Application No. 10/070,565

Docket No. HHI-039US

**IN THE CLAIMS**

Please amend claim 1 as follows:

1. (Currently Amended) Device for producing castings out of a fusible or dispersible base material, comprising an injection unit from which the at least partially liquefied material can be injected into a mold, wherein the injection unit has an inlet port for feeding the material, and wherein the injection unit has a chamber with two movable walls which are adapted to move either together in the same direction or in opposite directions so to vary a volume of the chamber, and wherein the two walls forms ~~the a~~ cavity,  
wherein one of the two walls is movable into the mold; ~~and~~  
wherein the one of the two walls that is movable into the mold is configured to partially determine the surface shape of the casting; ~~and~~  
wherein said two movable walls can be located so that a sprue point is displaced into the casting to avoid sprue.
2. (Original) Device according to claim 1, wherein the wall which is movable into the mold is configured as a piston which is supported within a tubular chamber wall so as to be longitudinally movable or is supported so as to be movable toward the chamber to perform a sealing function, and wherein the wall is movable together with a movable mold section of the mold.
3. (Cancelled)